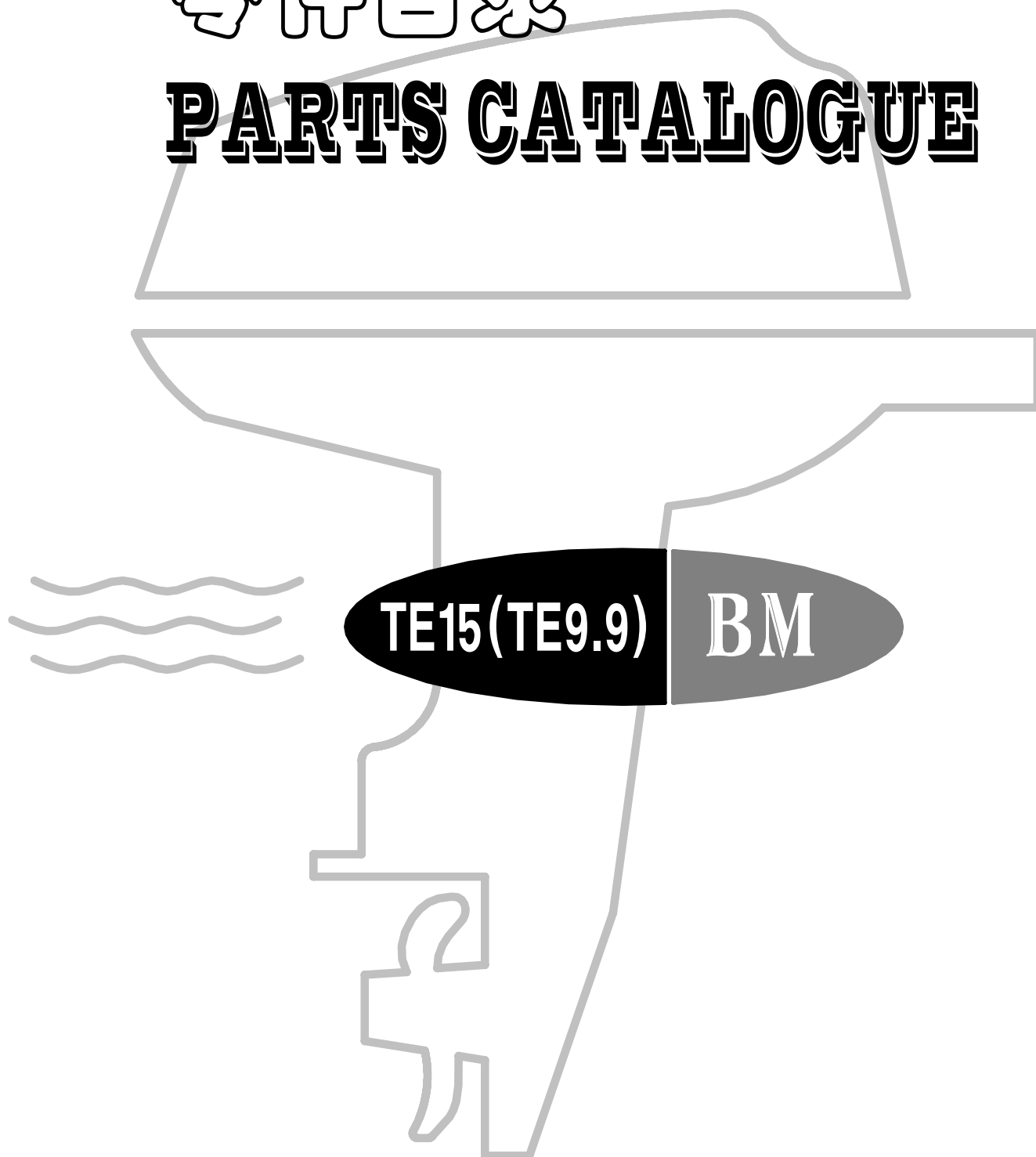


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苏州百胜动力机器股份有限公司

SUZHOU PARSUN POWER MACHINE CO., LTD

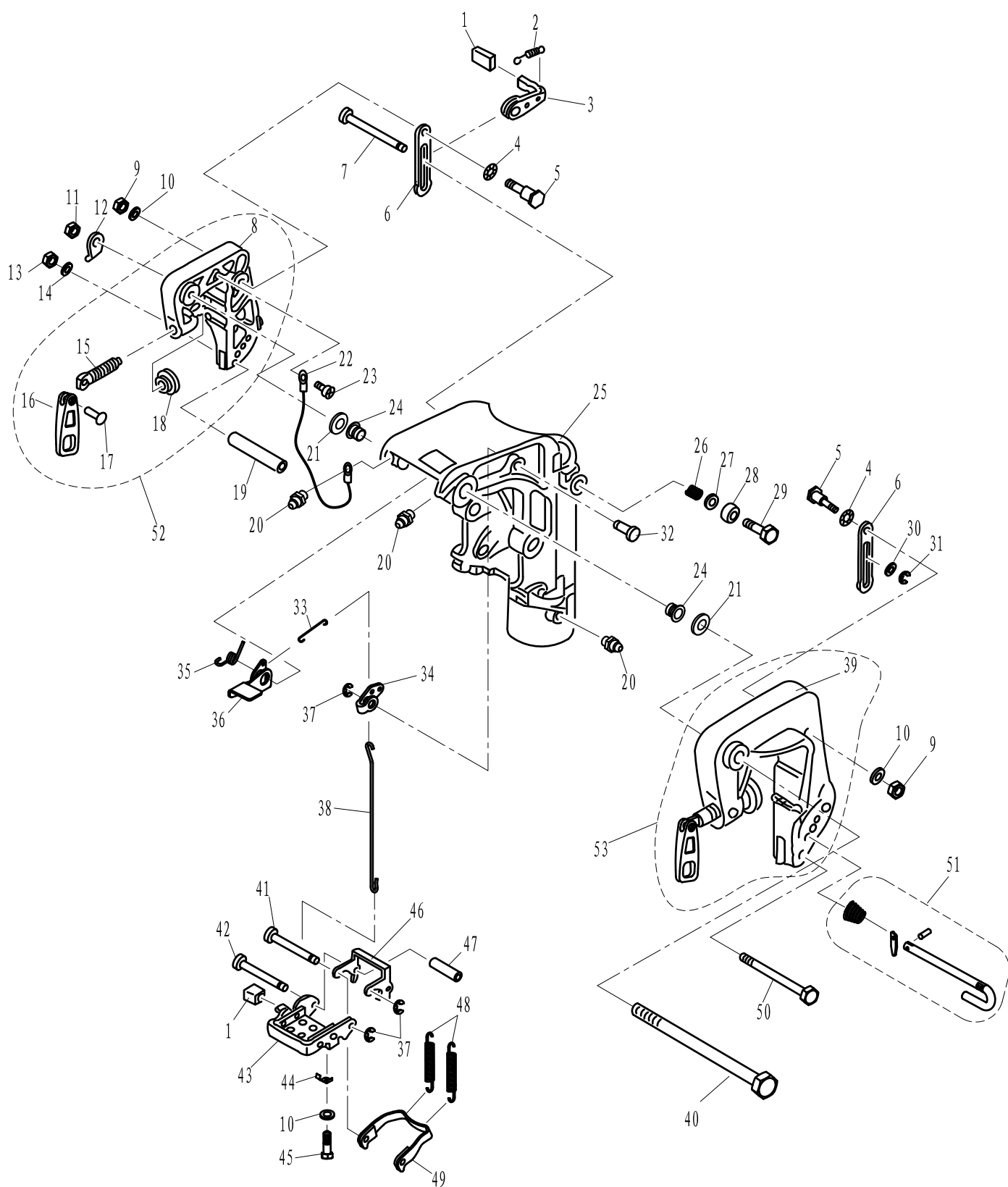
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零部件名称: 托架 1

PARTS NAME: BRACKET 1

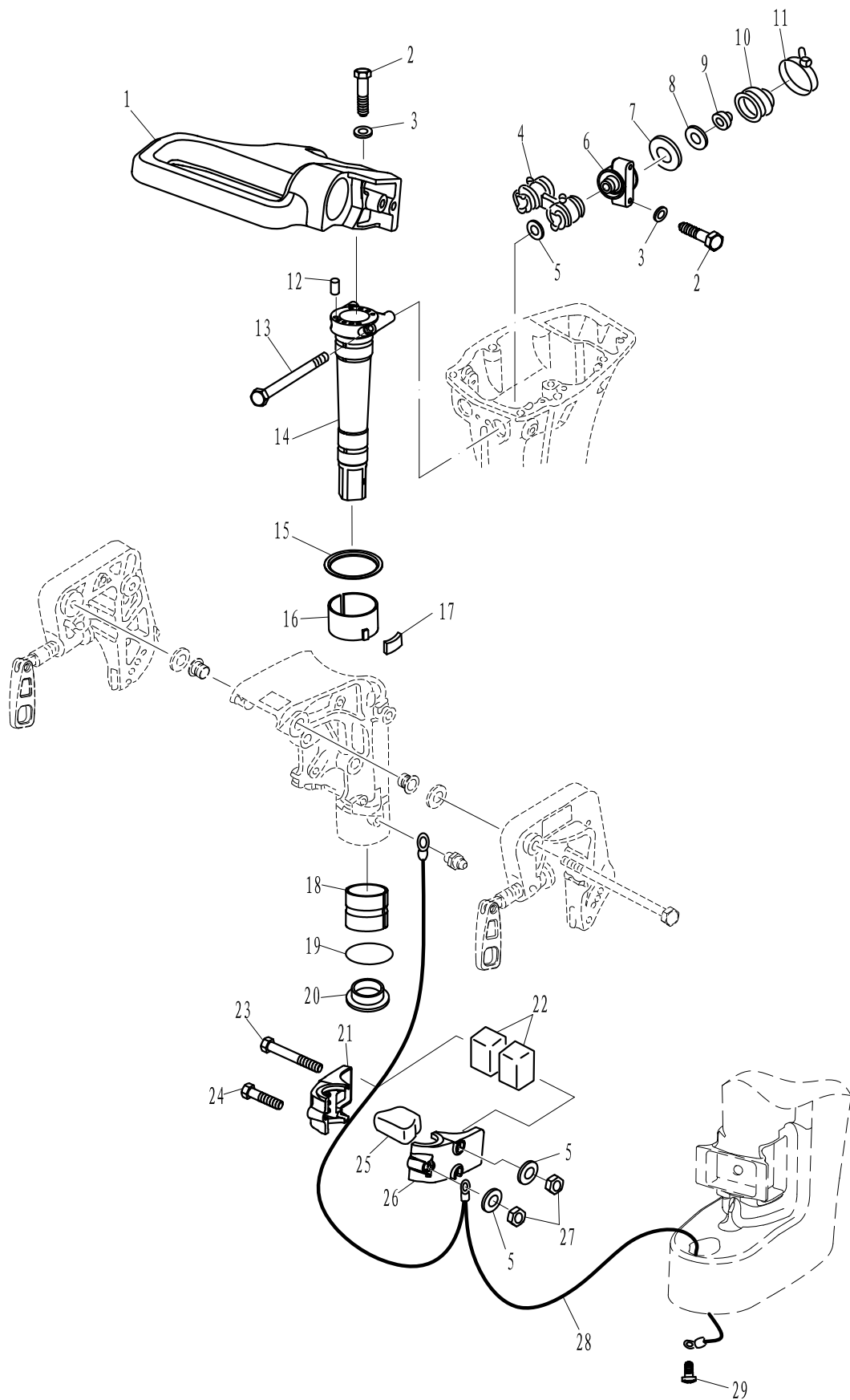


				TE15零件手册					PAGE 02 OF 46	
				零部件名称:		托架 1				
				PARTS NAME:		BRACKET 1				
SN. 参照号码	PART NO. 零件编号	DESCRIPTION 零件名称(中文)	DESCRIPTION 零件名称(英文)	QTY 数量						REMARKS 备注
1	F15-01010305-3	手柄护套	JACKET, HANDLE	2						
2	TE15-01010317	锁紧手柄拉簧	SPRING, LOCKED HANDLE	1						
3	TE15-01010315	角度锁紧手柄组件	TILT CLAMP HANDLE ASSY	1						
4	F15-01010104	波形垫圈	WAVE WASHER	2						
5	TE15-01010004	扁六角轴位螺钉	SCREW, FLAT HEXAGON	2						
6	TE15-01010314	倾斜制动板	PLATE, TILT STOPPER	2						
7	TE15-01010316	锁紧手柄销轴	SHAFT, LOCKED HANDLE	1						
8	TE15-01010201	右夹紧托架	RIGHT BRACKET, CLAMP	1						
9	GB/T6184-M6	I型金属嵌件六角锁紧螺母M6	LOCKNUT M6	2						
10	GB/T97. 1-6	平垫圈 6	WASHER 6	3						
11	GB/T889. 2-M12x1. 25	六角锁紧螺母M12x1. 25	LOCKING NUT M12x1. 25	1						
12	TE15-01010007	双孔固定板	PLATE, TWO HOLE	1						
13	GB/T6170-M6	六角螺母M6	NUT M6	1						
14	GB/T848-6	小垫圈6	WASHER 6	1						
15	F25-01010104	舰板夹紧螺杆	SCREW, CLAMP	2						
16	F25-01010102	舰板夹紧手柄	HANDLE, CLAMP	2						
17	F4-01010005	舰板夹紧手柄铆钉	RIVET, CLAMP HANDLE	2						
18	F4-01010003	舰板夹紧圆盘	CLAMP PLATE	2						
19	F15-01010006	螺栓套管	TUBE, BOLT	1						
20	JB/T9740. 1-M6	直通式压注油杯M6	NIPPLE, GREASE M6	3						
21	TE15-01010003	大垫圈	BIG WASHER	2						
22	T85-01010003	接地钢索A	EARTH WIRE A	1						
23	GB/T823-M6x8	十字槽小盘头螺钉M6x8	SCREW M6x8	1						
24	TE15-01010001	螺栓衬套	BUSH, BOLT	2						
25	TE15-01010301	旋转支架	BRACKET, ROTARY	1						
26	T36-01010325	锁紧弹簧	SPRING, LOCKING	1						
27	GB/T97. 1-8	平垫圈 8	WASHER 8	1						
28	T36-01010326	锁紧护套	JACKET, LOCK HOOK	1						
29	GB/T5783-M8x25	六角螺栓M8x25	BOLT M8x25	1						
30	TE15-01010318	锁紧手柄衬圈	WASHER, LOCKED HANDLE	1						
31	GB/T896-9	开口挡圈 9	CIRCLIP 9	1						
32	TE15-01010304	拉杆支架销轴	SHAFT, PULL ROD	1						
33	TE15-01010303	拉杆拉簧	SPRING, PULL ROD	1						
34	TE15-01010302	拉杆支架	BRACKET, PULL ROD	1						
35	TE15-01010006	起翘限位手柄扭簧	TORSION SPRING	1						
36	TE15-01010005	起翘限位手柄	LIMITING HANDLE, TILT	1						
37	GB/T896-5	开口挡圈5	CIRCLIP 5	3						
38	TE15-01010305	锁紧手柄内架拉杆	ROD, LOCKED HANDLE	1						
39	TE15-01010101	左夹紧托架	LEFT BRACKET CLAMP	1						
40	TE15-01010002	长螺栓	LONG BOLT	1						
41	TE15-01010309	内架销轴	SHAFT, INNER FRAME	1						
42	TE15-01010311	外架销轴	SHAFT, OUTER FRAME	1						
43	TE15-01010312	支撑架组件	SUPPORT BRACKET ASSY	1						

[illegible]

零部件名称: 托架 2

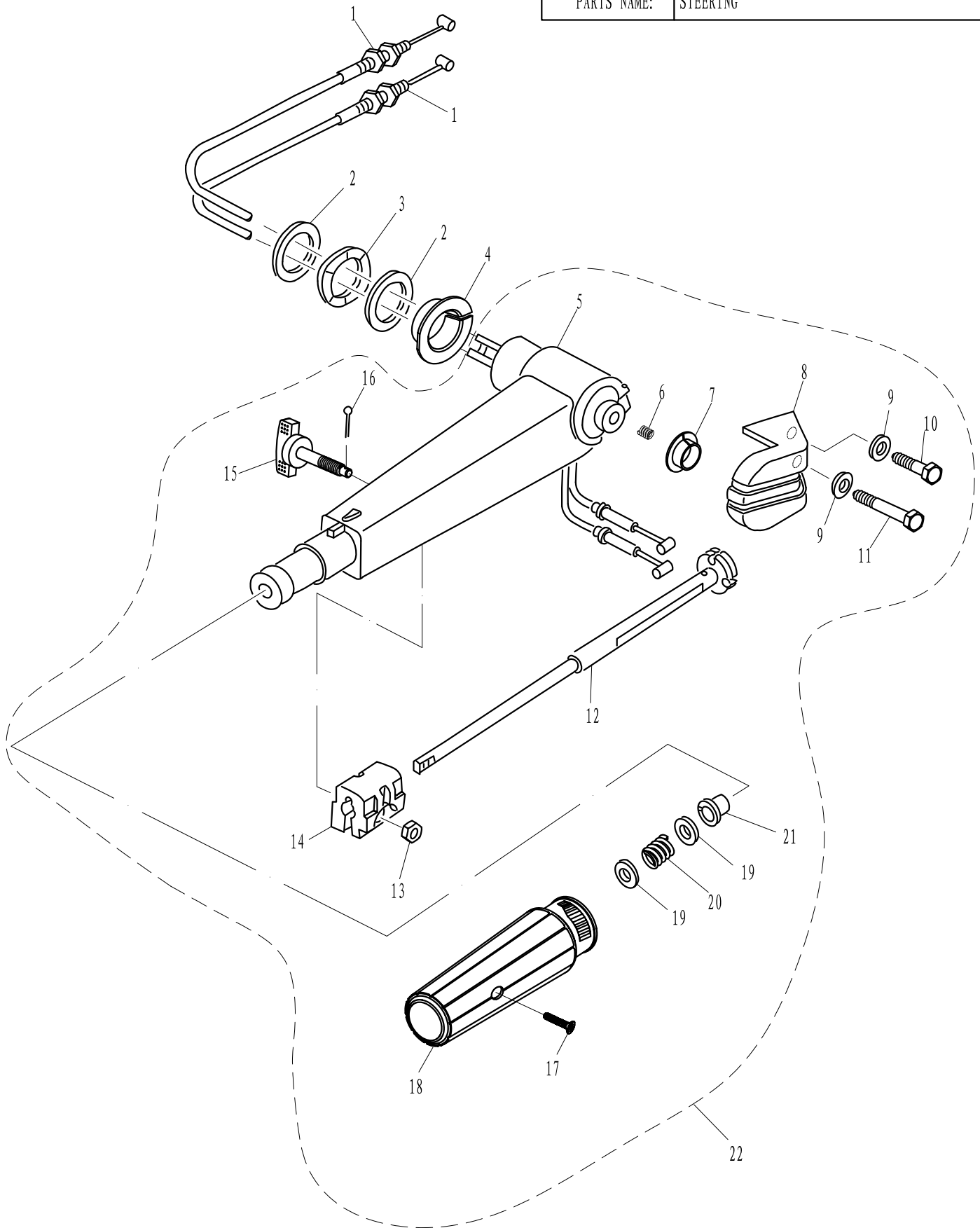
PARTS NAME: BRACKET 2



[illegible]

零部件名称: 操舵系统

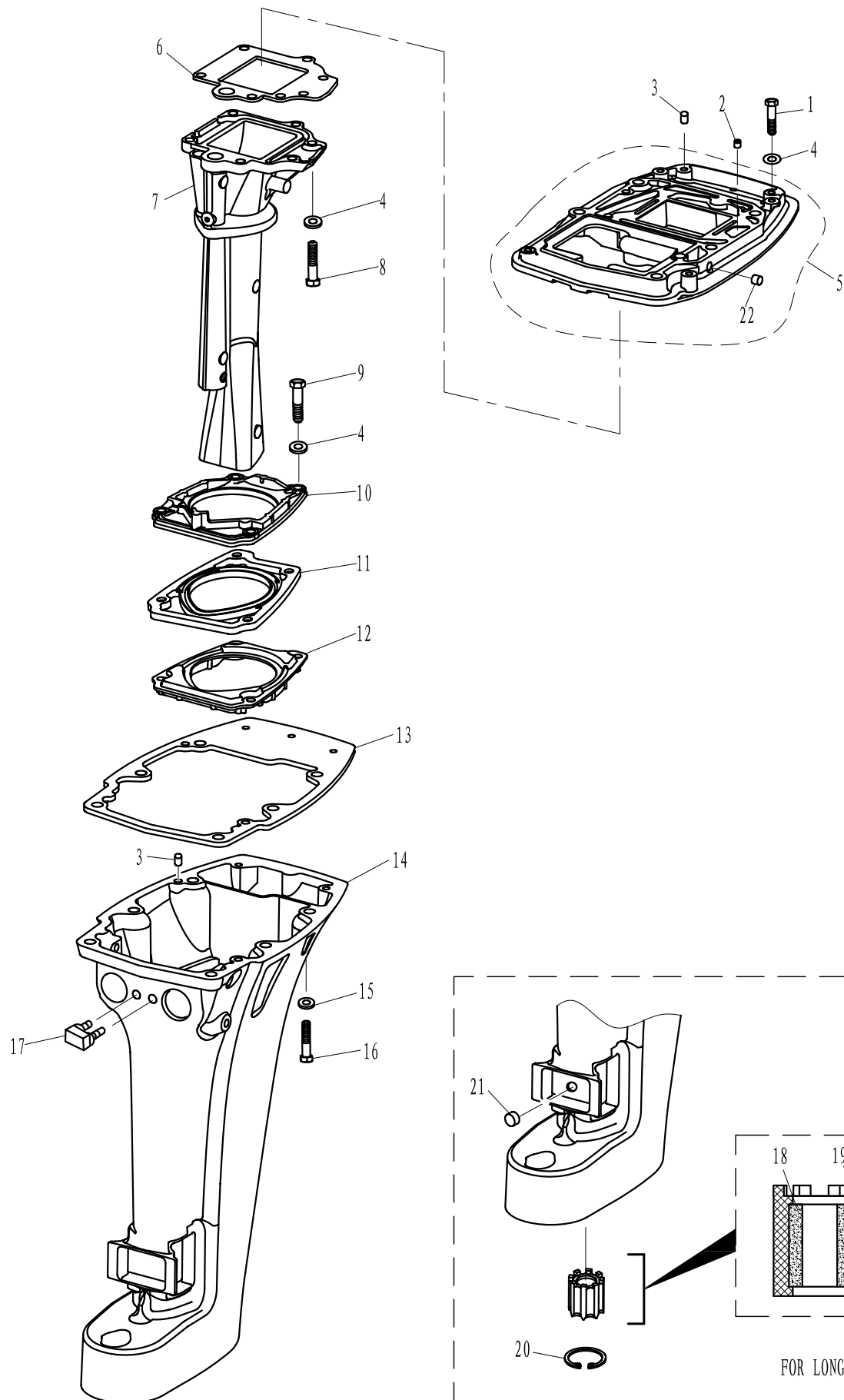
PARTS NAME: STEERING



[illegible]

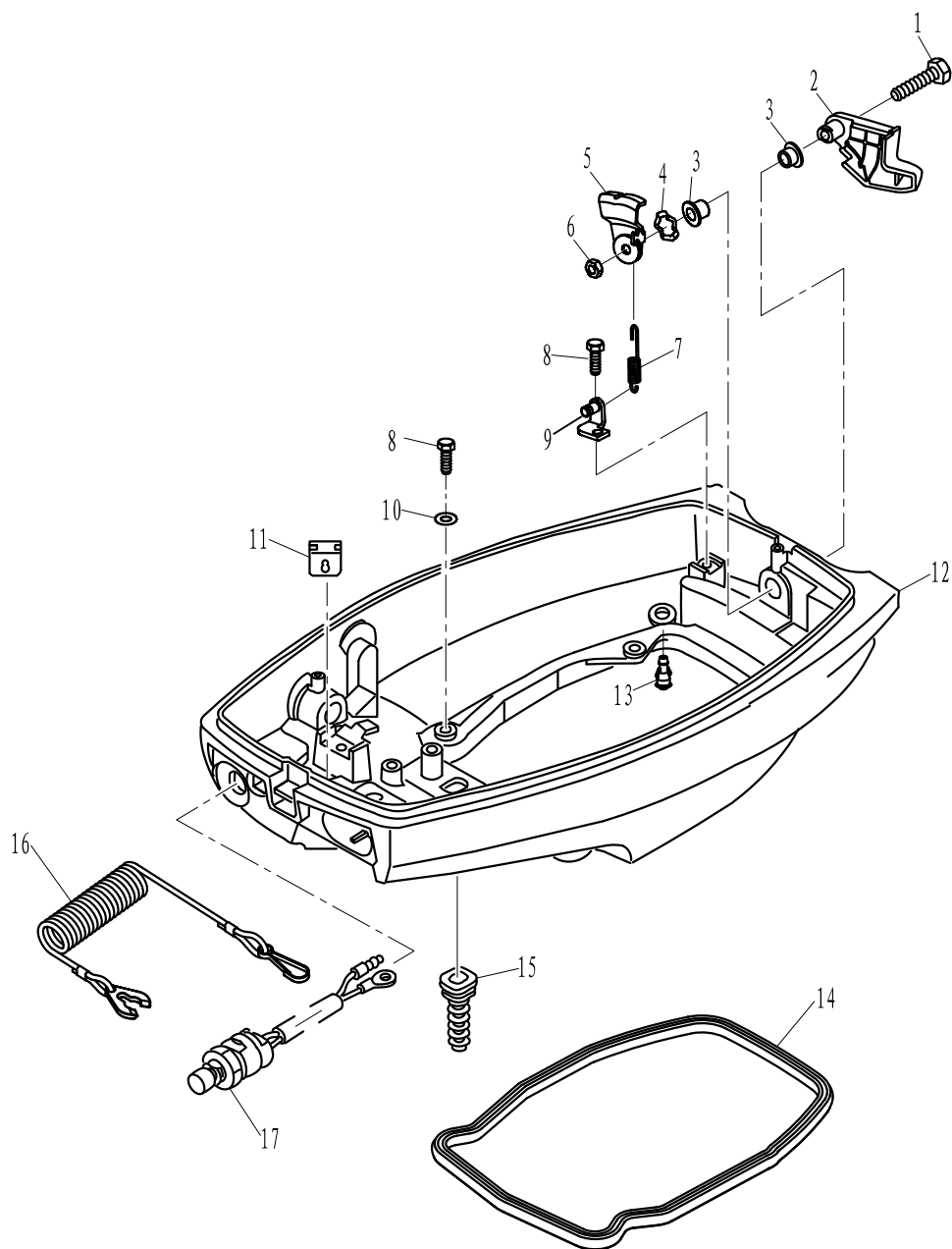
零部件名称: 水上装置壳体

PARTS NAME: UPPER CASING



零部件名称: 底罩

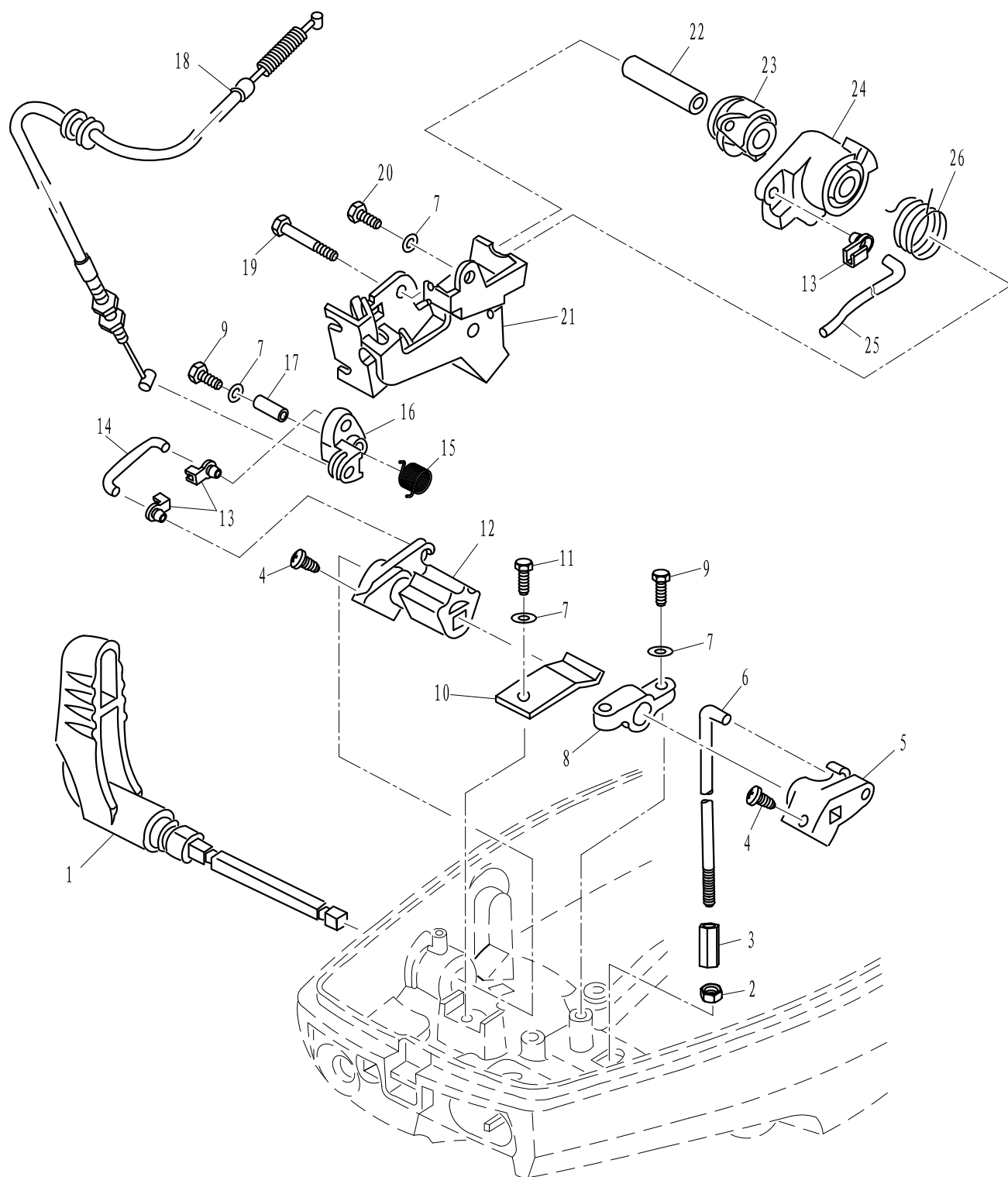
PARTS NAME: BOTTOM COWLING



[illegible]

零部件名称: 控制系统

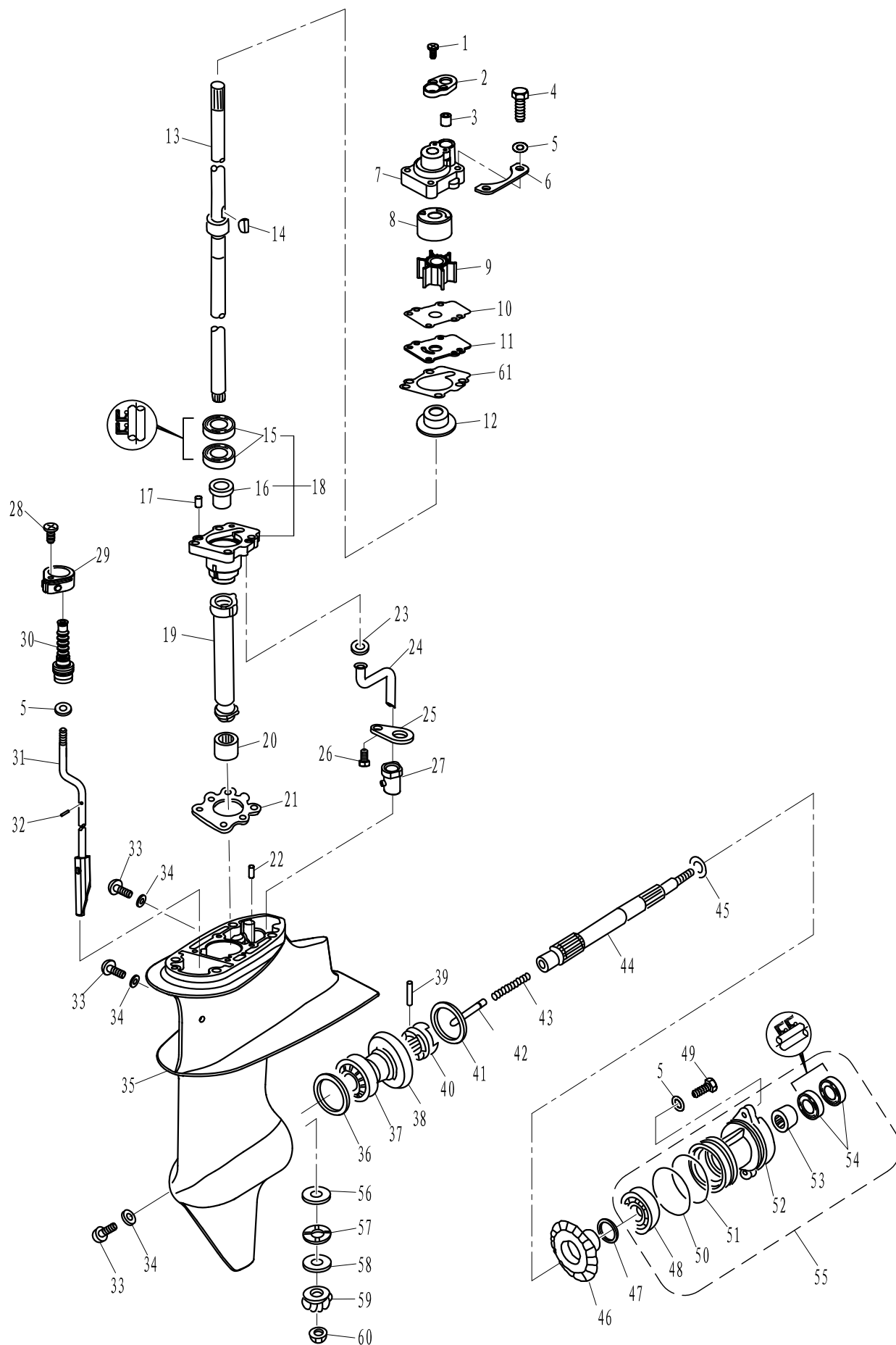
PARTS NAME: CONTROL SYSTEM



[illegible]

零部件名称: 水下装置壳体 & 驱动系统 1

PARTS NAME: LOWER CASING & DRIVE I

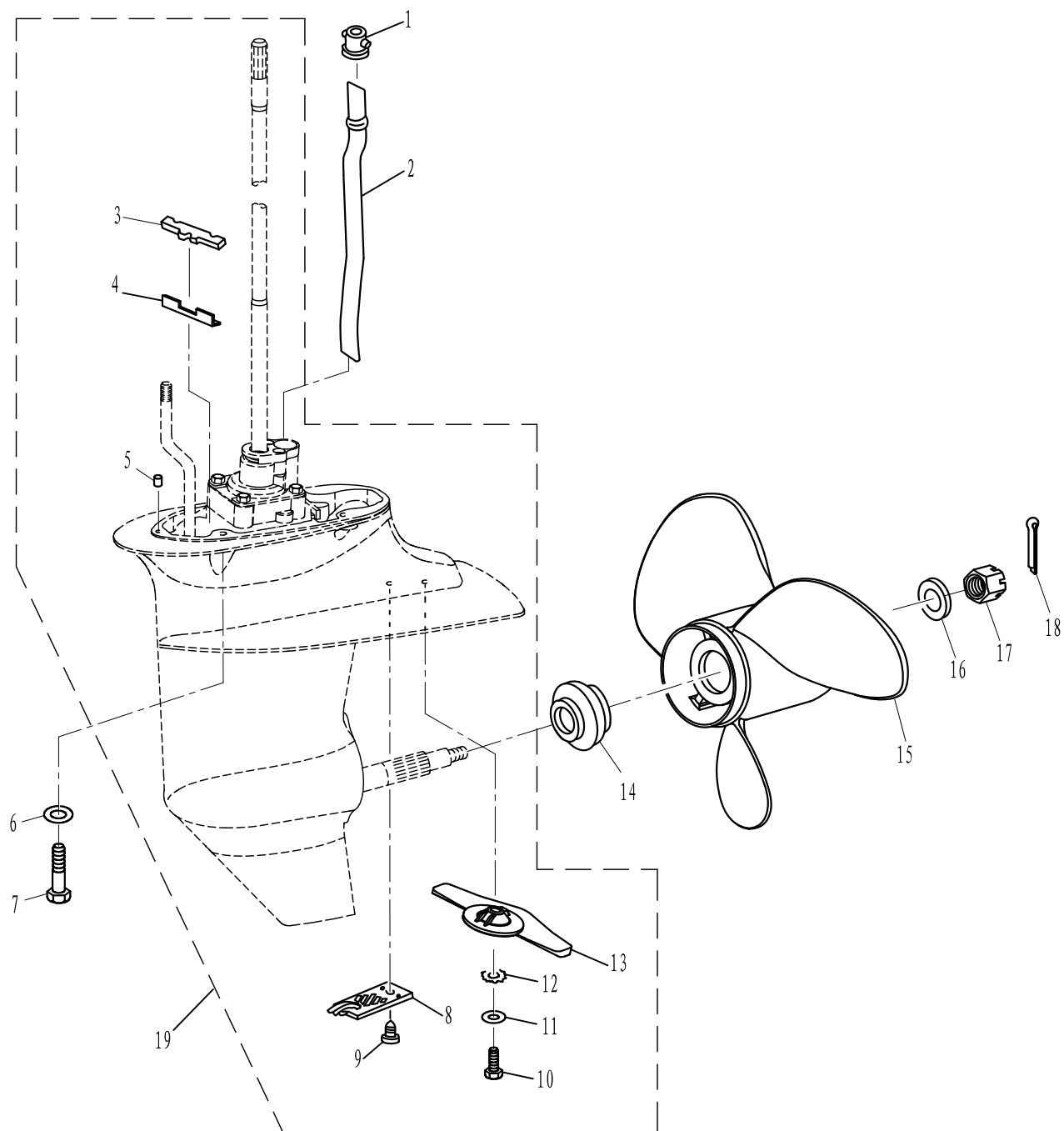


				TE15零件手册					PAGE 15 OF 46	
				零部件名称:		水下装置壳体 & 驱动系统 1				
						PARTS NAME:		LOWER CASING & DRIVE I		
SN. 参照号码	PART NO. 零件编号	DESCRIPTION 零件名称 (中文)	DESCRIPTION 零件名称 (英文)	QTY 数量					REMARKS 备注	
1	GB/T845-ST4. 2x12	十字槽盘头自攻螺钉 ST4. 2x12	SCREW ST4. 2x12	2						
2	TE15-04000014	塑料盖板	PLASTIC COVER	1						
3	TE15-04000013	水管下密封圈	SEAL, WATER TUBE	1						
4	GB/T5782-M6x45	六角螺栓M6x45	BOLT M6x45	4						
5	GB/T97. 1-6	平垫圈6	WASHER 6	7						
6	TE15-04000015	水泵壳压板	PLATE, WATER PUMP	2						
7	TE15-04000012	水泵壳体	HOUSING, WATER PUMP	1						
8	TE15-04000011	水泵内壳	INSERT COVER, WATER PUMP	1						
9	TE15-04000200	水泵叶轮	IMPELLER, WATER PUMP	1						
10	TE15-04000007	外挡板上密封垫	GASKET, OUTER PLATE	1						
11	TE15-04000009	外挡板	OUTER PLATE	1						
12	TE15-04000008	油封盖板	COVER, OIL SEAL	1						
13	TE15-04000300L	驱动轴组件 长轴	DRIVE SHAFT ASSY L	1					L	
	TE15-04000300S	驱动轴组件 短轴	DRIVE SHAFT ASSY S	1					S	
14	F15-06000013	半圆键	WOODRUFF KEY	1						
15	F15-06020003	驱动轴油封 20x30x6	OIL SEAL 20x30x6	2						
16	F15-06020002	带档边筒形轴承	CYLINDRICAL BEARING	1						
17	F15-00000006	定位销 6x12	PIN 6x12	2						
18	TE15-04010000	驱动轴座组件	BASE, DRIVE SHAFT	1						
19	TE15-04000002	长尼龙套管	BUSH, NYLON	1						
20	NSK-F1420	滚针轴承 F1420	NEEDLE BEARING F1420	1						
21	TE15-04010002	驱动轴座密封垫	GASKET, DRIVER SHAFT BASE	1						
22	F25-04000007	定位销 4x10	PIN 4x10	1						
23	TE15-04010004	进水管密封圈	SEAL, WATER TUBE	1						
24	TE15-04010003	进水管B	HOSE B	1						
25	TE15-04010005	进水管压板	PLATE, WATER TUBE	1						
26	GB/T5783-M6x10	六角螺栓 M6x10	BOLT M6x10	1						
27	TE15-04000003	水管橡胶圈	SEAL, WATER TUBE	1						
28	GB/T845-ST4. 8x10	十字槽盘头自攻螺钉 ST4. 8x10	SCREW ST4. 8x10	1						
29	TE15-04000006	塑料压板	PLATE, NOZZLE	1						
30	TE15-04000004	波纹橡胶套	JACKET, BELLOWS	1						
31	TE15-04000100L	变档凸轮轴组件 L	SHIFT CAM SHAFT ASSY L	1					L	
	TE15-04000100S	变档凸轮轴组件 S	SHIFT CAM SHAFT ASSY S	1					S	
32	GB/T897. 4-2. 5x10	卷制弹性圆柱销2. 5x10	PIN 2. 5x10	1						
33	F4-03000023	注油孔油塞	SCREW PLUG	3						
34	F4-03000024	注油孔油塞密封垫	GASKET, SCREW PLUG	3						
35	TE15-04000001	水下装置壳体	LOWER CASING	1						
36	F15-06000010-1	正档齿轮填隙片 T=0. 10毫米	SHIM T: 0. 10mm	1						
	F15-06000010-5	正档齿轮填隙片 T=0. 30毫米	SHIM T: 0. 30mm							
	F15-06000010-6	正档齿轮填隙片 T=0. 40毫米	SHIM T: 0. 40mm							
	F15-06000010-7	正档齿轮填隙片 T=0. 50毫米	SHIM T: 0. 50mm							
37	NSK-HR30205J	圆锥滚子轴承	ROLLER BEARING	1						
38	F15-06010000	正档齿轮组件	FORWARD GEAR ASSY	1						

[illegible]

零部件名称: 水下装置壳体 & 驱动系统 2

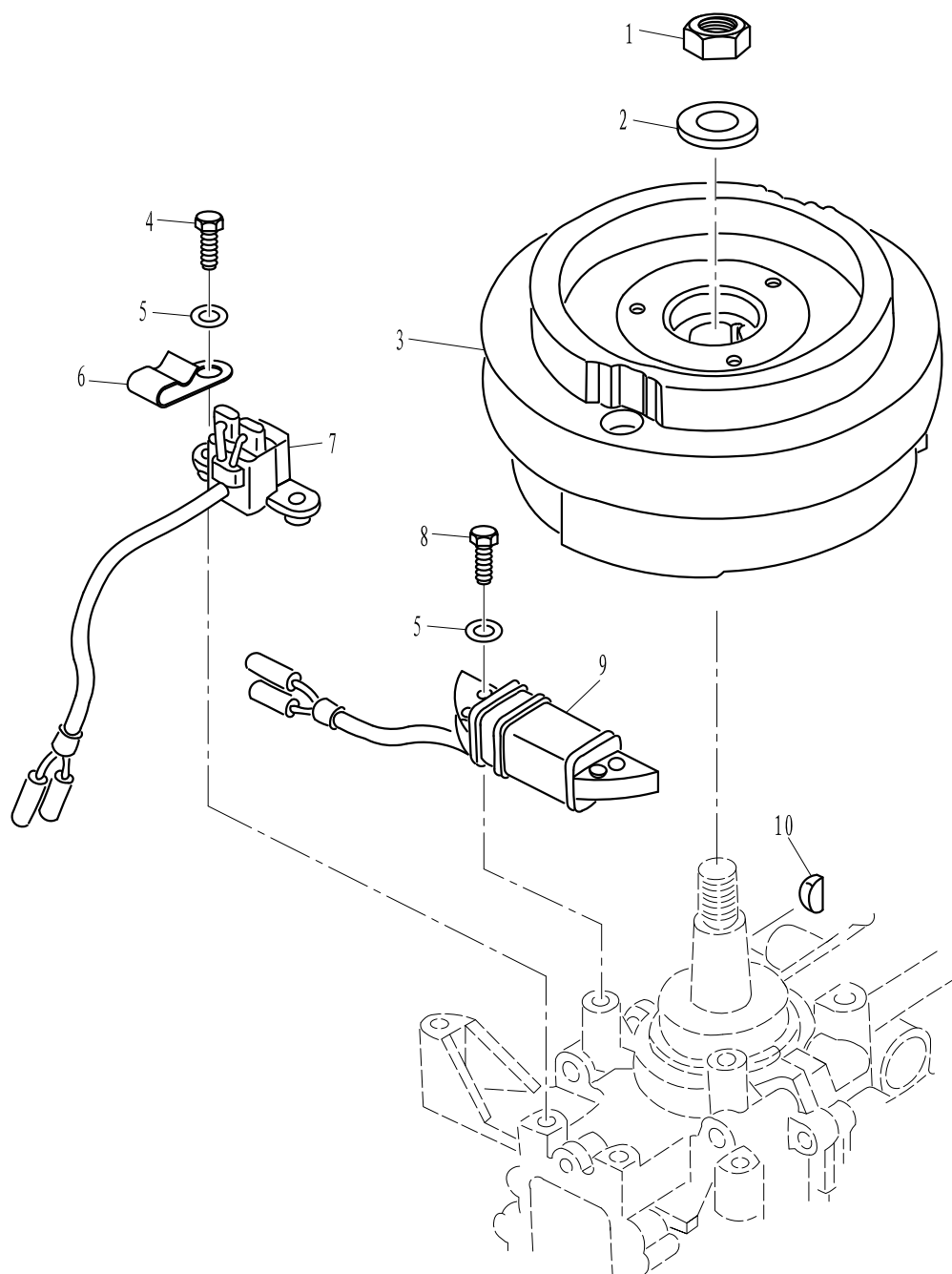
PARTS NAME: LOWER CASING & DRIVE 2



[illegible]

零部件名称: 电气 1

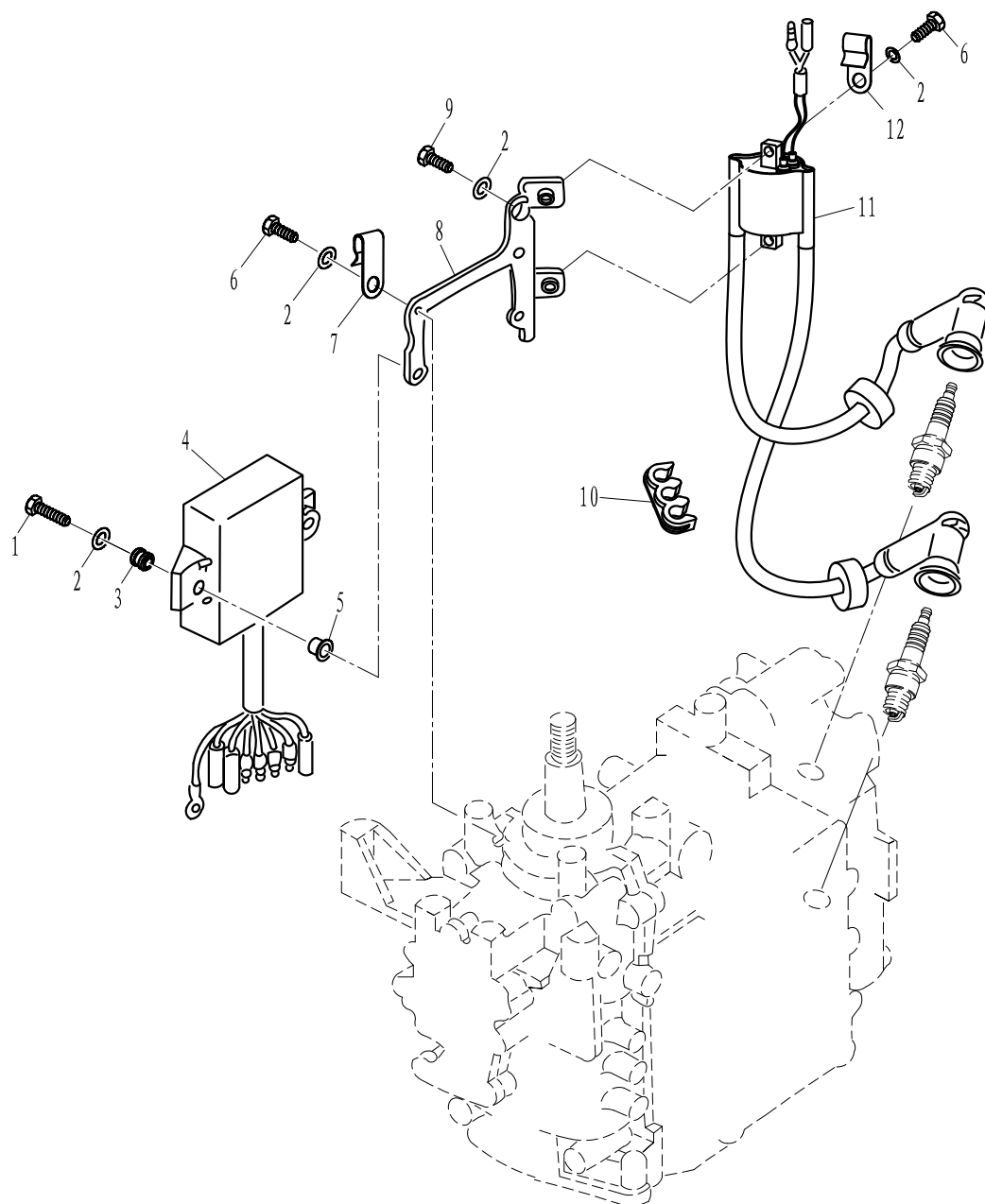
PARTS NAME: ELECTRICAL 1



[illegible]

零部件名称: 电气 2

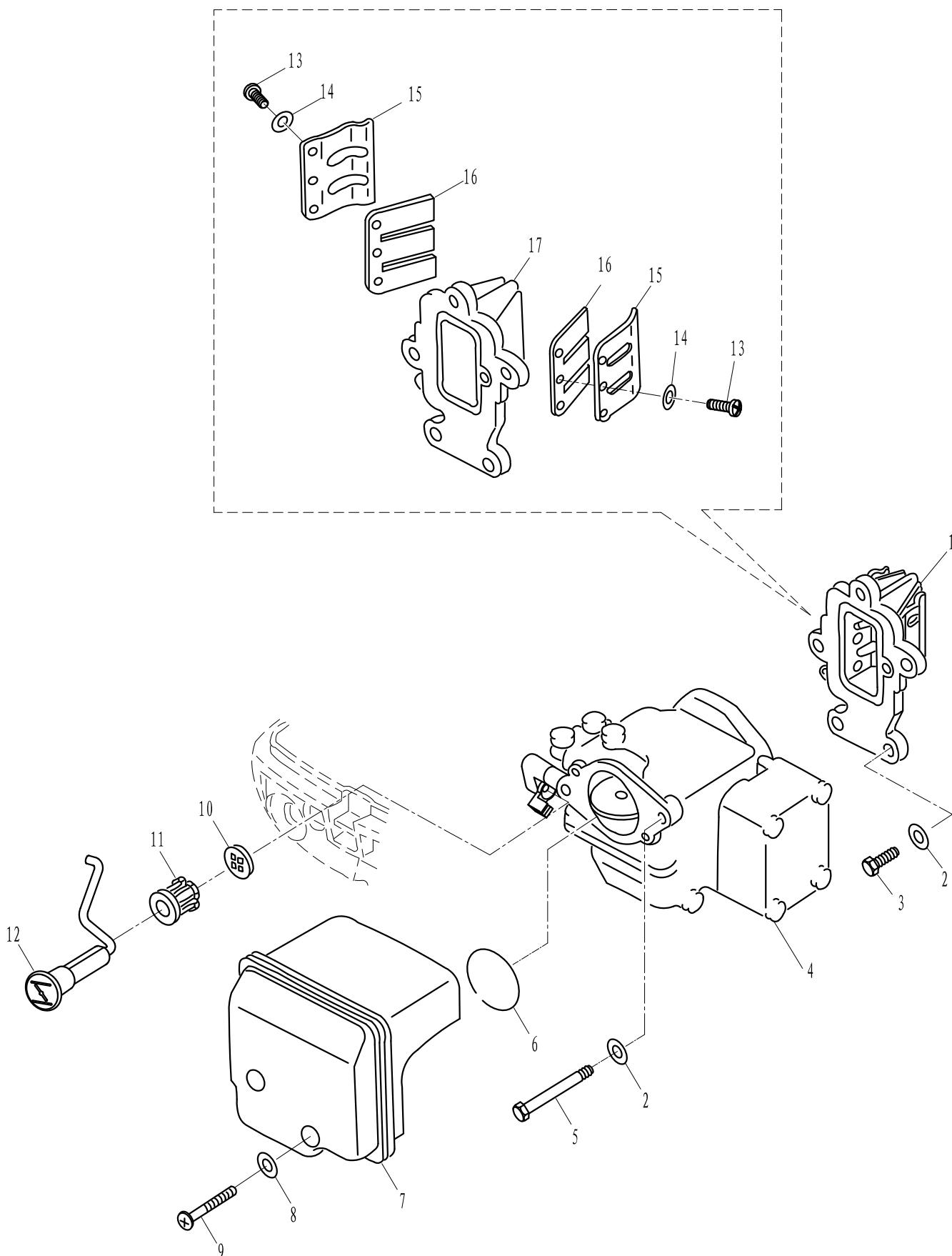
PARTS NAME: ELECTRICAL 2



[illegible]

零部件名称: 进气系统

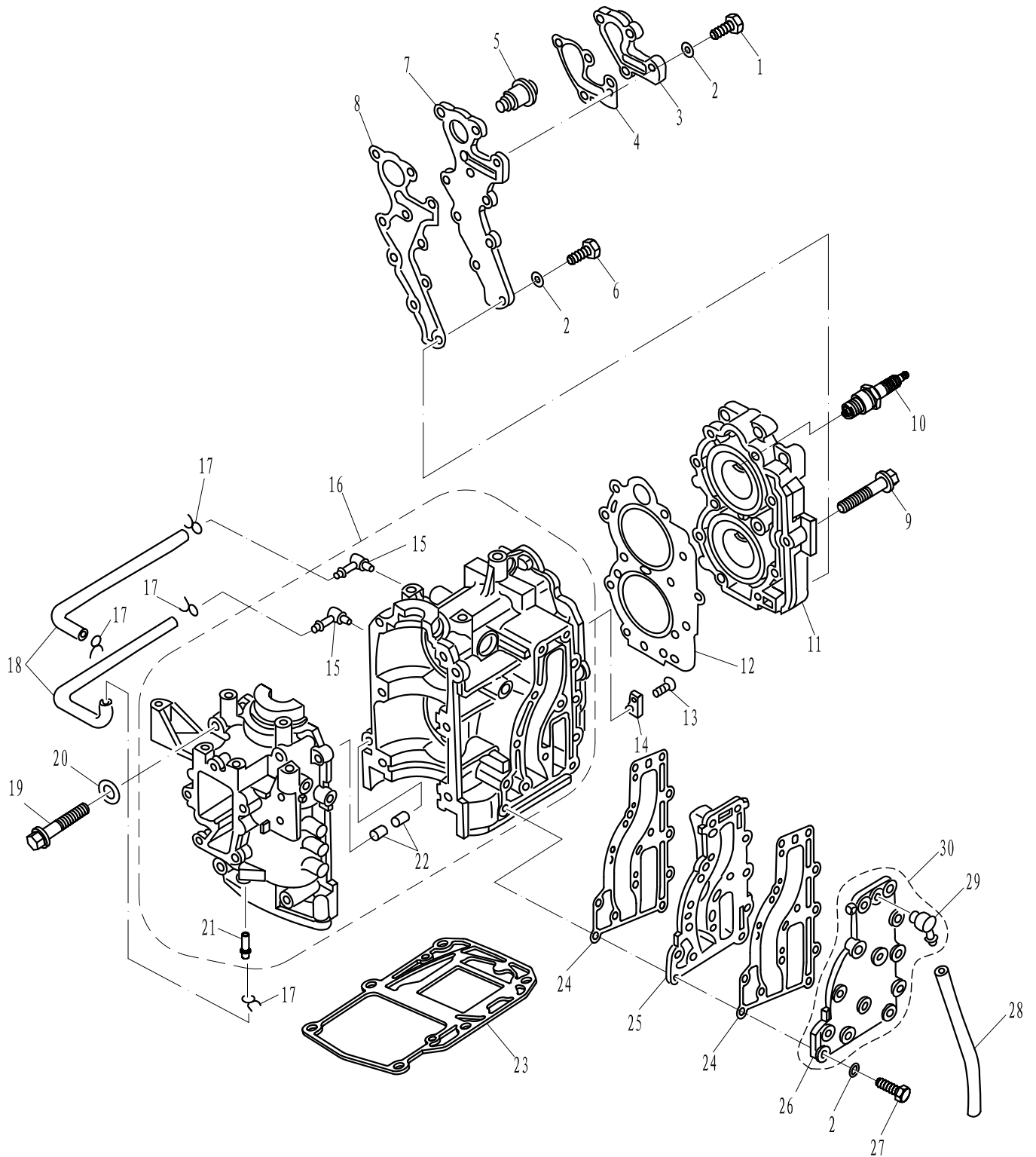
PARTS NAME: INTAKE



[illegible]

零部件名称: 气缸 & 曲轴箱

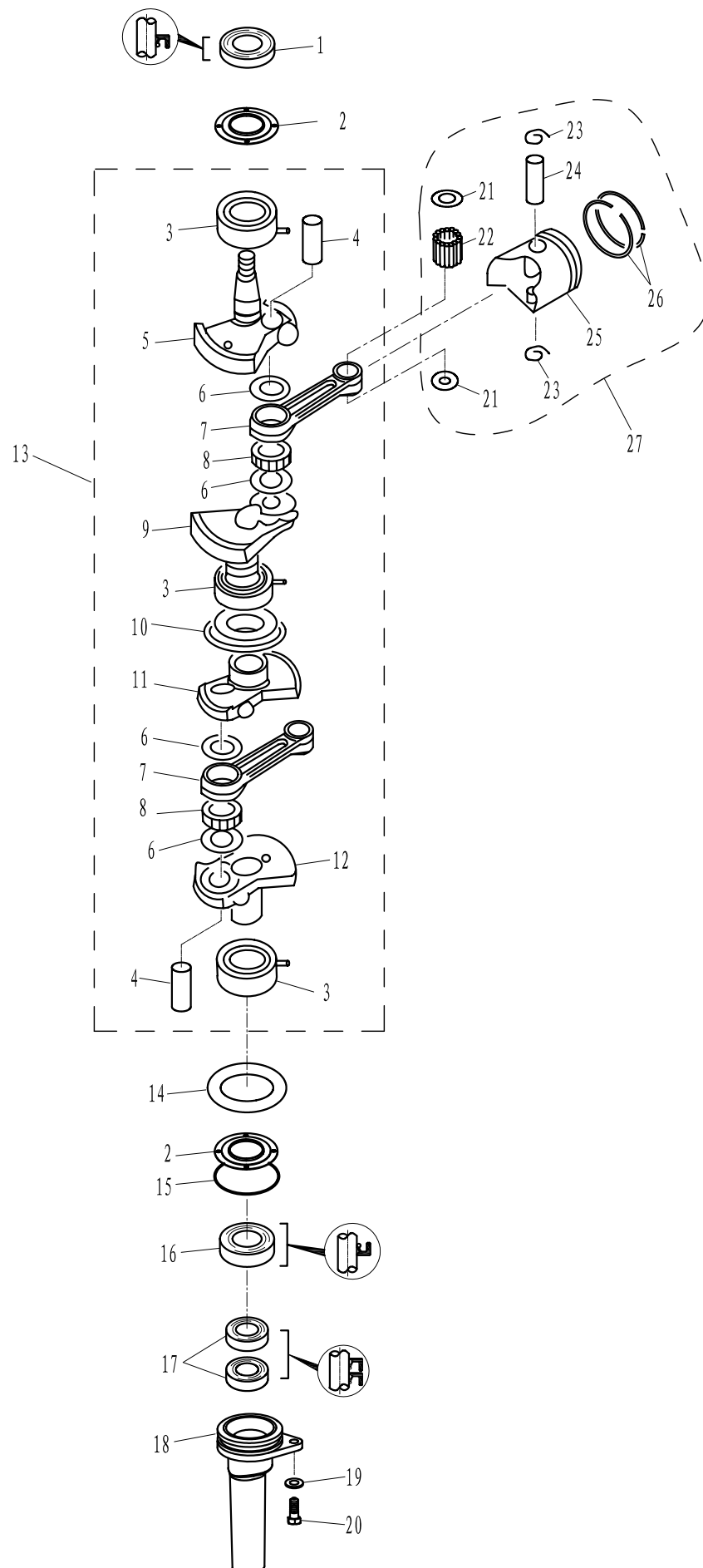
PARTS NAME: CYLINDER & CRANKCASE



[illegible]

零部件名称: 曲轴 & 活塞

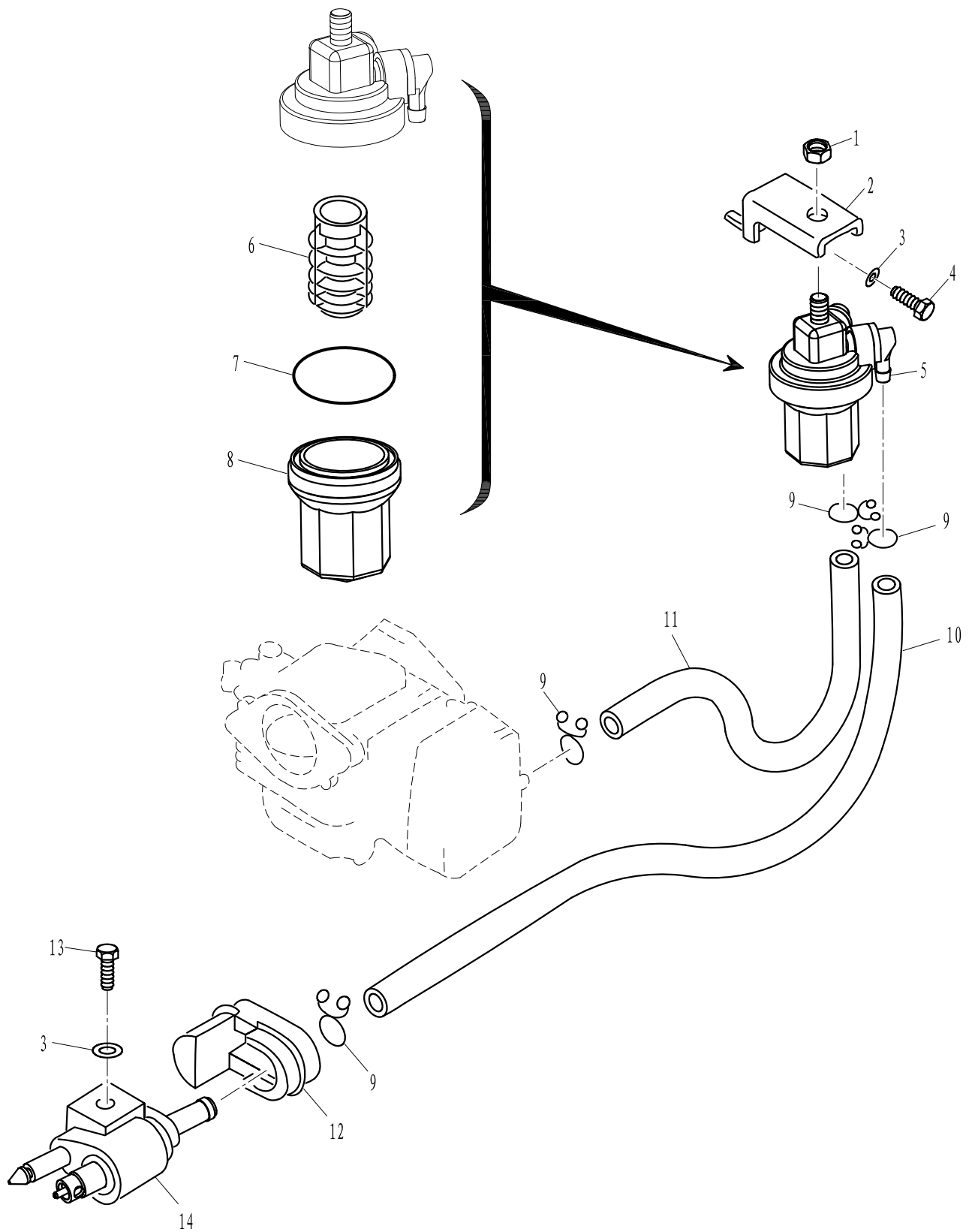
PARTS NAME: | CRANKSHAFT & PISTON



[illegible]

零部件名称: 燃油系统

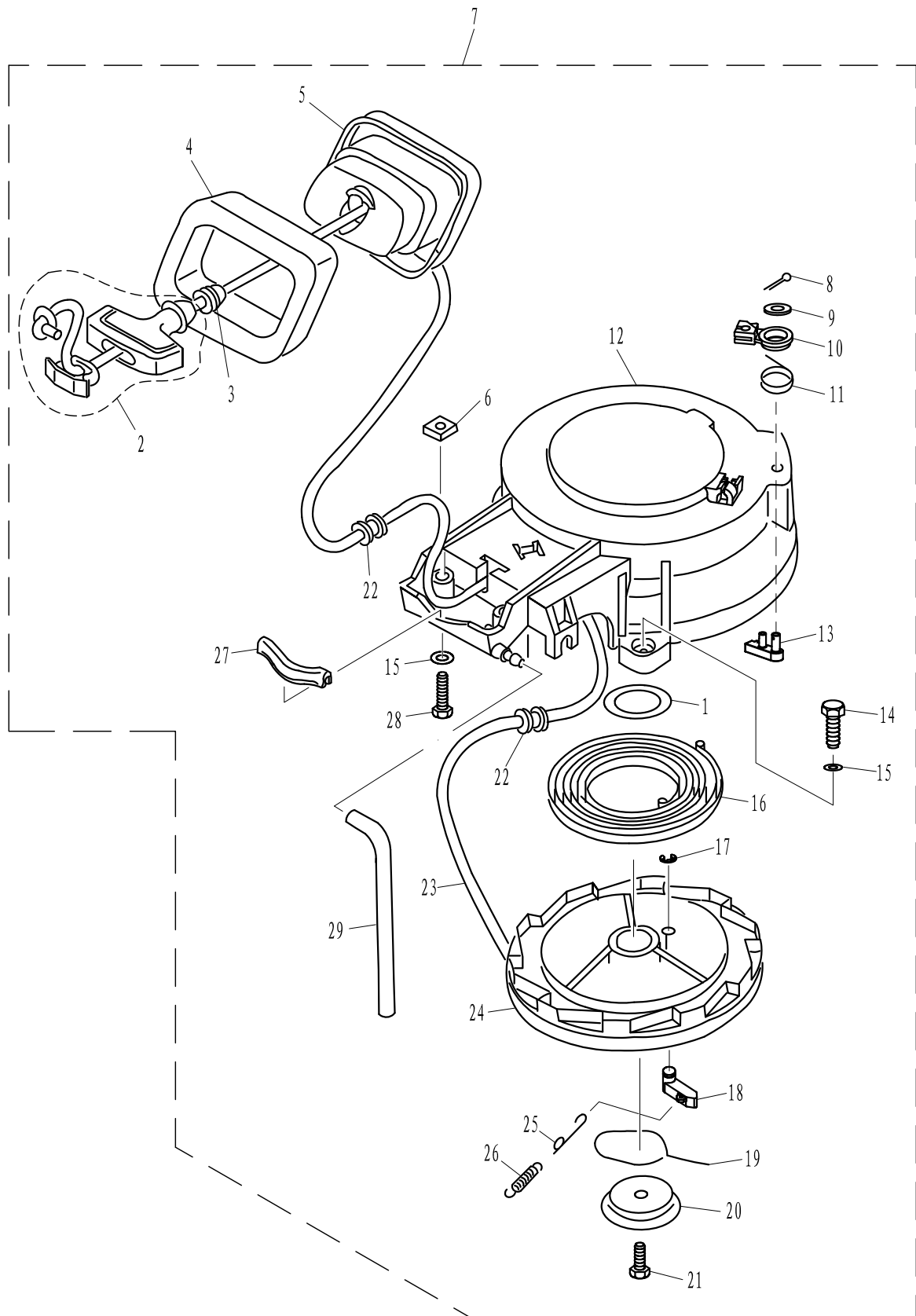
PARTS NAME: FUEL



[illegible]

零部件名称: 启动器

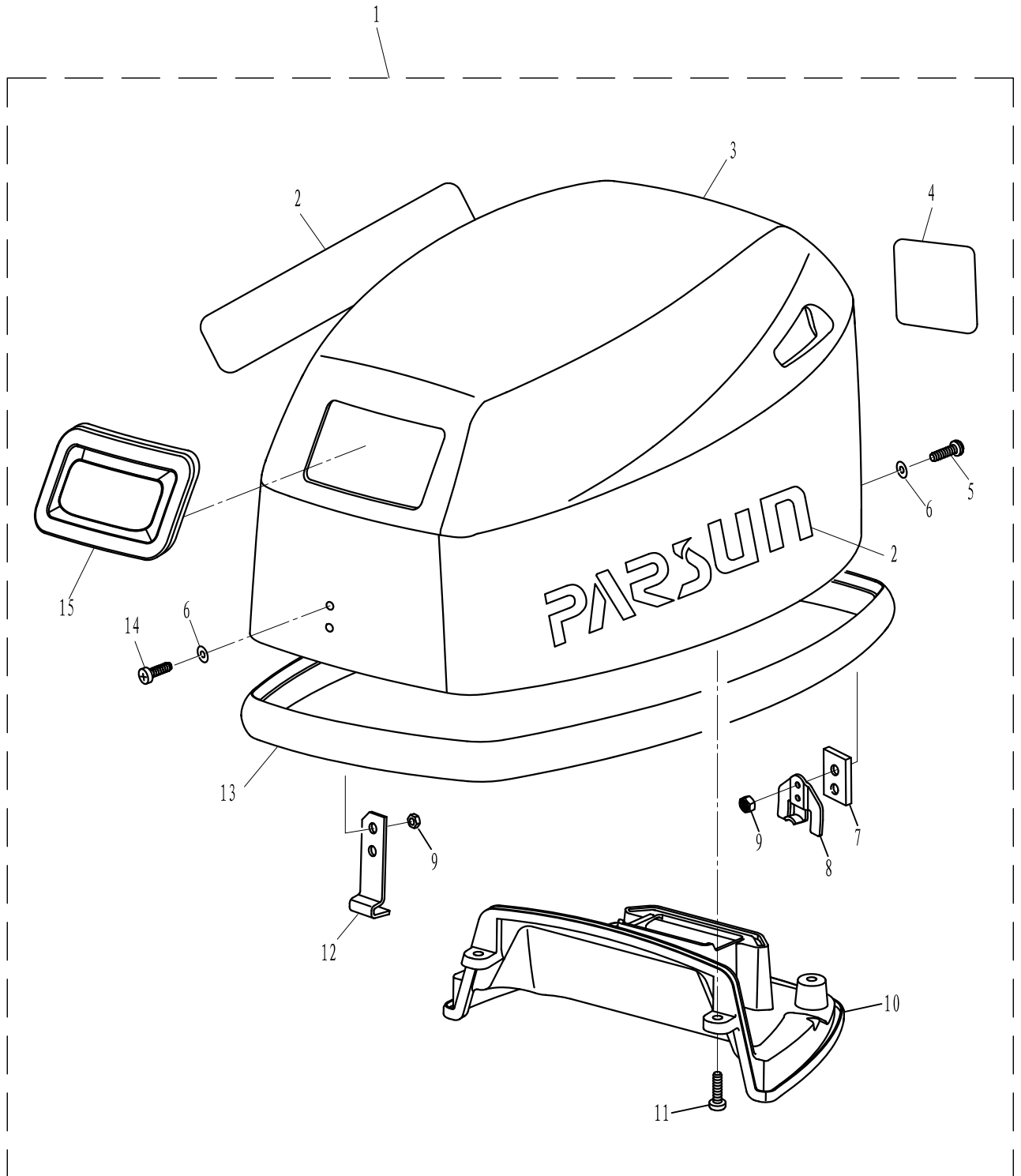
PARTS NAME: STARTER



[illegible]

零部件名称: 顶罩组件

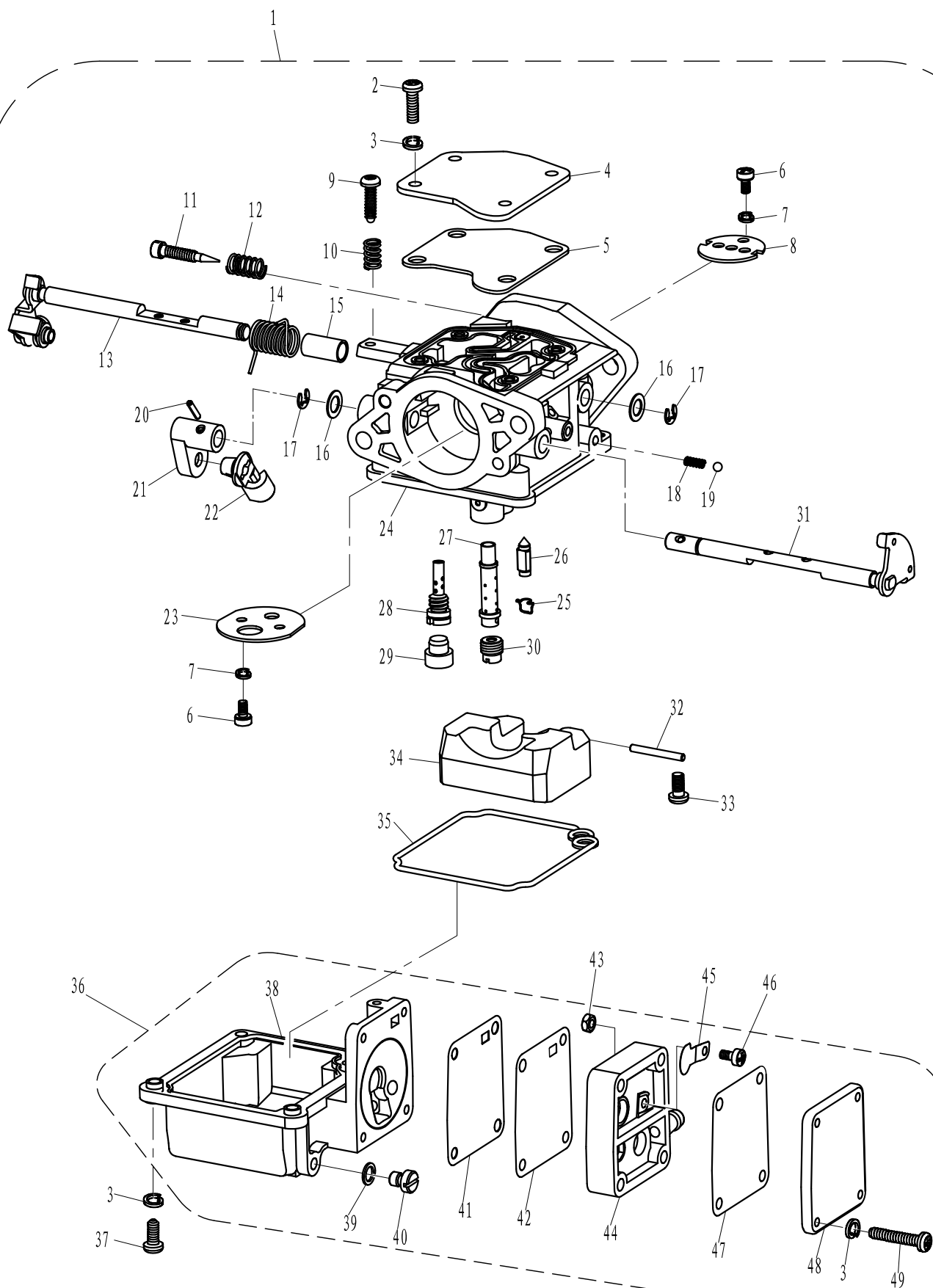
PARTS NAME: TOP COWLING ASSY



[illegible]

零部件名称: 化油器总成

PARTS NAME: CARBURETOR ASSY

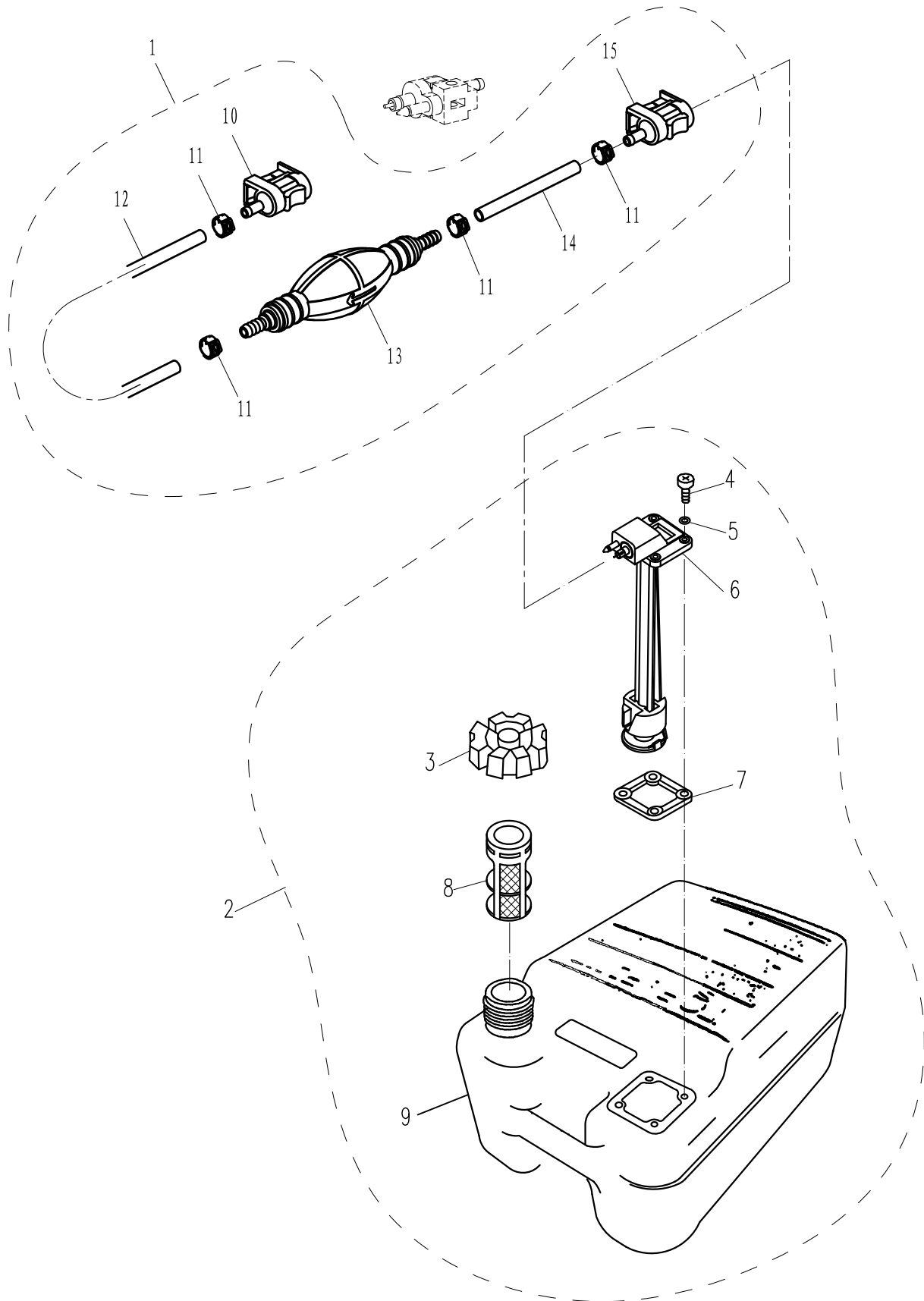


				TE15零件手册					PAGE 36 OF 46	
				零部件名称:		化油器总成				
				PARTS NAME:		CARBURETOR ASSY				
SN. 参照号码	PART NO. 零件编号	DESCRIPTION 零件名称 (中文)	DESCRIPTION 零件名称 (英文)	QTY 数量						REMARKS 备注
1	TE15-05010000	化油器组件	CARBURETOR ASSY	1						
2	GB/T818-M4x10	十字槽盘头螺钉M4x10	SCREW M4x10	4						
3	GB/T93-4	弹性垫圈4	SPRING WASHER 4	12						
4	TE15-05010003	面板	PLATE	1						
5	TE15-05010002	衬垫	GASKET	1						
6	GB/T818-M3x6	十字槽盘头螺钉M3x6	SCREW M3x6	4						
7	GB/T94. 1-3	弹性垫圈3	SPRING WASHER 3	4						
8	TE15-05010004	油门挡板	DAMPER, THROTTLE	1						
9	TE15-05010006	油门止动螺钉	STOP SCREW, THROTTLE	1						
10	TE15-05010007	油门止动螺钉弹簧	SPRING, STOP SCREW	1						
11	TE15-05010019	怠速螺钉	SCREW, AIR ADJUSTING	1						
12	TE15-05010005	怠速螺钉弹簧	SPRING, AIR ADJUSTING	1						
13	TE15-05010100	油门摆杆组件	SWING LINK ASSY, THROTTLE	1						
14	TE15-05010103	油门摆杆扭簧	SPRING, SWING LINK	1						
15	TE15-05010101	油门摆杆衬管	BUSH, SWING LINK	1						
16	TE15-05010102	摆杆衬圈	WASHER, SWING SHAFT	2						
17	GB/T896-4	开口挡圈4	CIRCLIP 4	2						
18	TE15-05010203	摆杆弹簧	SRPING, SWING SHAFT	1						
19	TE15-05010202	摆杆钢珠	BALL, SWING SHAFT	1						
20	GB/T897. 2-2X10	轻型直槽型弹性圆柱销2x10	PIN 2x10	1						
21	TE15-05010204	阻风门摆杆摇臂	ROCKERSWING LINK	1						
22	TE15-05010008	阻风门连杆接头	JOINT, CHOKE LINKER	1						
23	TE15-05010205	阻风门挡板	BAFFLE PLATE, CHOKE	1						
24	TE15-05010001	化油器本体	BODY, CARBURETOR	1						
25	TE15-05010013	针阀弹簧	SPRING, NEEDLE VALVE	1						
26	TE15-05010012	针阀	NEEDLE VALVE	1						
27	TE15-05010010	主喷嘴	MAIN NOZZLE	1						
28	TE15-05010020	怠速量孔	JET, AIR SLOW	1						
29	TE15-05010009	胶帽	RUBBER CAP	1						
30	TE15-05010011	主量孔	JET, MAIN	1						
31	TE15-05010201	阻风门摆杆	SWING LINK, CHOKE	1						
32	TE15-05010014	浮子销	PIN, FLOAT	1						
33	GB/T818-M4x8	十字槽盘头螺钉M4x8	SCREW M4x8	1						
34	TE15-05010015	浮子	FLOAT	1						
35	TE15-05010016	化油器密封圈	O-RING, CARBURETOR	1						
36	TE15-05010300	油杯组件	FLOAT CHAMBER ASSY	1						
37	GB/T818-M4x14	十字槽盘头螺钉M4x14	SCREW M4x14	4						
38	TE15-05010301	油杯本体	FLOAT CHAMBER	1						
39	TE15-05010017	放油螺钉密封垫	GASKET, DRAIN BOLT	1						
40	TE15-05010018	放油螺钉	SCREW, DRAIN	1						
41	T15-04060302	燃油泵上隔膜	UPPER DIAPHRAGM	1						
42	T15-04060303	燃油泵壳密封垫	GASKET, FUEL PUMP COVER	1						
43	GB/T6170-M3	六角螺母M3	NUT M3	2						

[illegible]

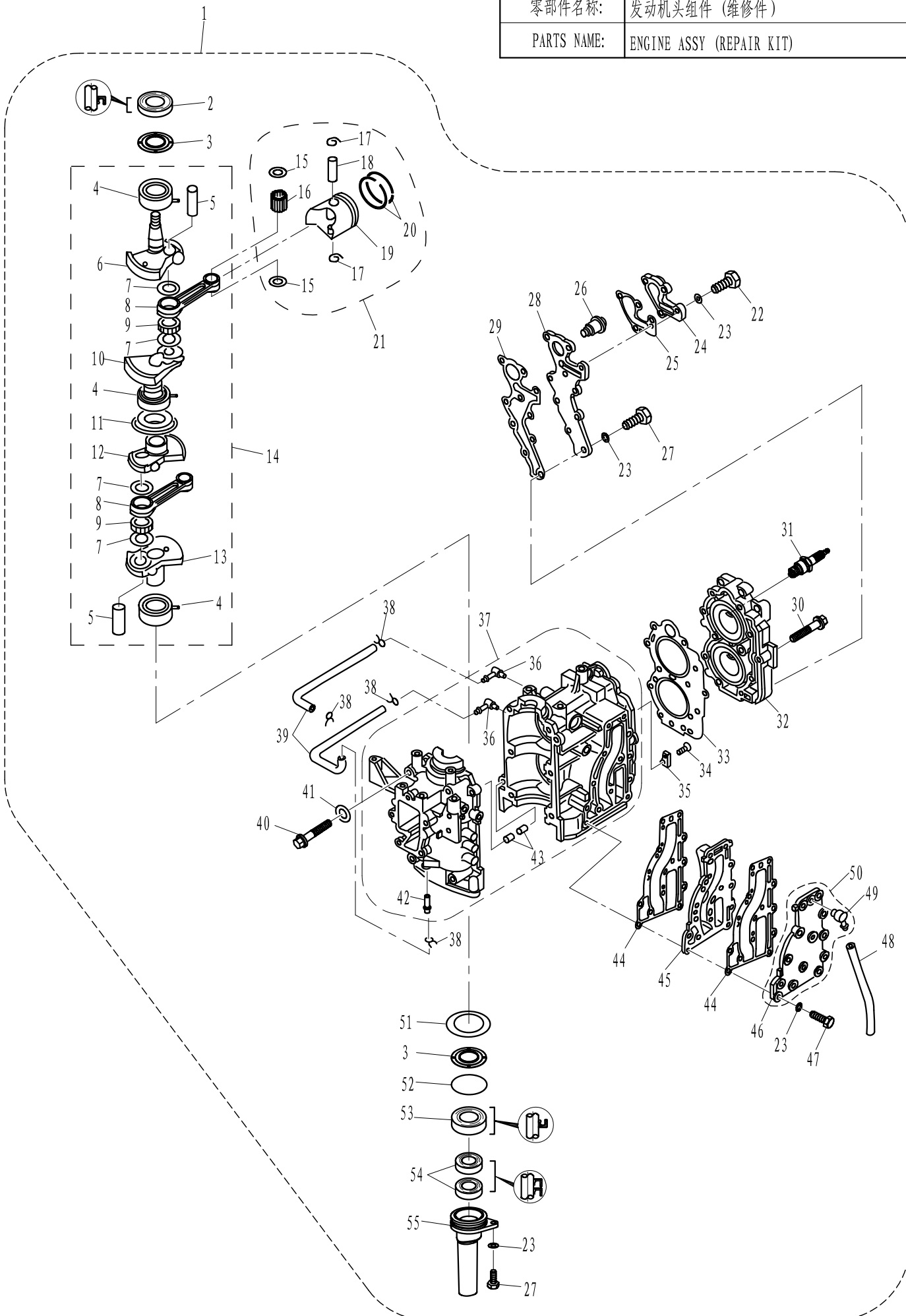
零部件名称: 外燃油箱 (24L)

PARTS NAME: OUTER FUEL TANK (24L)



零部件名称: 发动机头组件 (维修件)

PARTS NAME: ENGINE ASSY (REPAIR KIT)

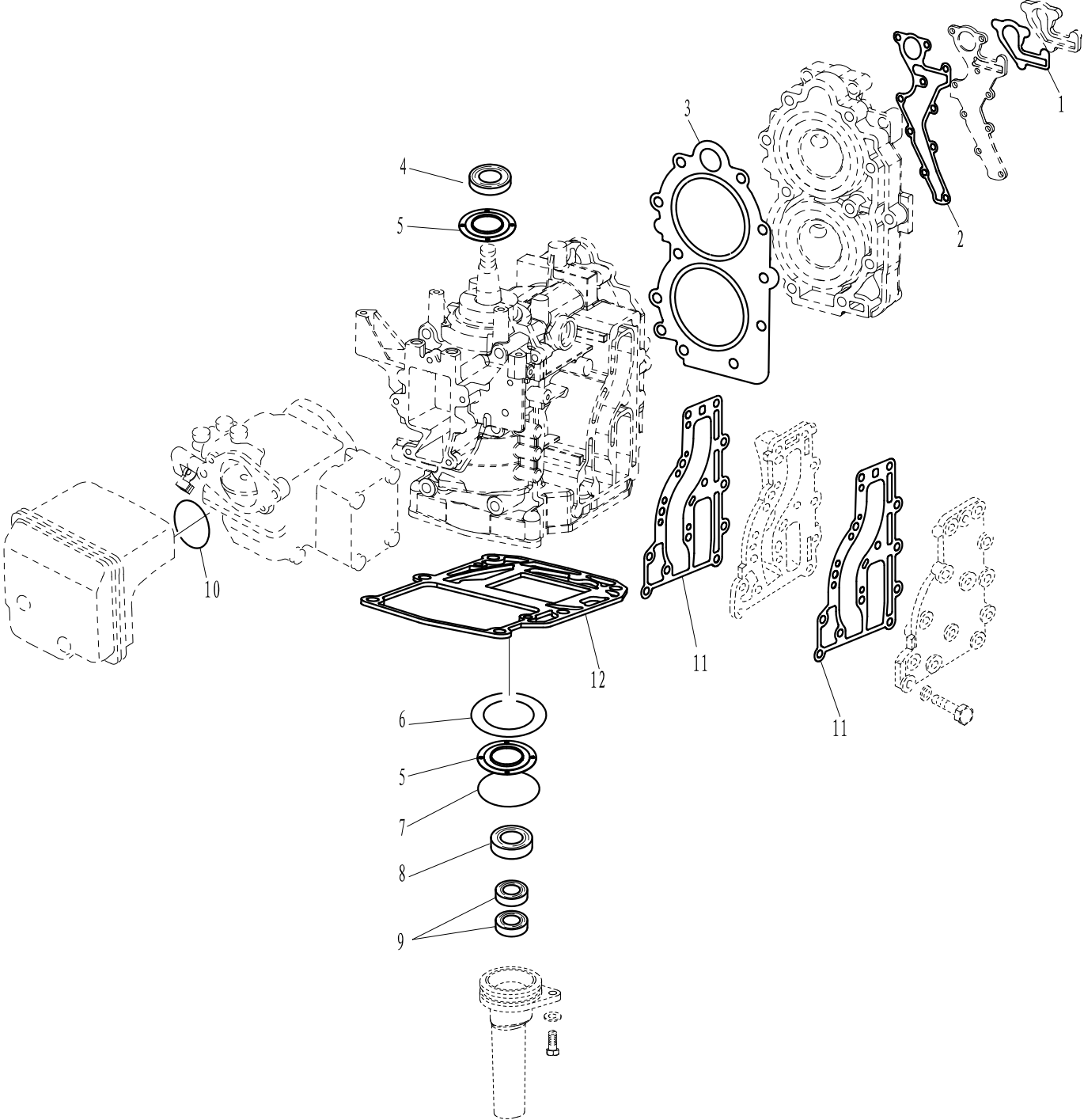


				TE15零件手册					PAGE 41 OF 46
				零部件名称:	发动机头组件 (维修件)				
				PARTS NAME:	ENGINE ASSY (REPAIR KIT)				
SN. 参照号码	PART NO. 零件编号	DESCRIPTION 零件名称 (中文)	DESCRIPTION 零件名称 (英文)	QTY 数量					REMARKS 备注
1	TE15-05000000	发动机总成	ENGINE ASSY	1					
2	T15-04020107	曲轴油封 FPJ 23X36X13-2	OIL SEAL 23x36x13-2	1					
3	T15-04020002	轴承盖板	COVER PLATE, BEARING	2					
4	6205 LT	深沟球轴承6205LT 带销	BEARING 6205 LT	3					
5	T15-04020102	曲轴销	PIN, CRANKSHAFT	2					
6	T15-04020106	曲轴甩块D	BLOCK, SWING D	1					
7	T15-04020103	连杆减磨片	THRUST WASHER	4					
8	T15-04020201A	连杆	CONNECTING ROD	2					
9	T15-04020108	滚针轴承	NEEDLE BEARING	2					
10	T15-04020105	曲轴甩块C	BLOCK, SWING C	1					
11	T15-04020300	密封环座组件	SEAL RETAINER ASSY	1					
12	T15-04020104	曲轴甩块B	BLOCK, SWING B	1					
13	T15-04020101	曲轴甩块A	BLOCK, SWING A	1					
14	T15-04020100A	曲轴连杆组件	CRANKSHAFT ROD ASSY	1					
15	T15-04020205	活塞垫圈	WASHER, PISTON	4					
16	T15-04020206	滚针2x13.8	NEEDLE BEARING 2X13.8	50					
17	F15-07020005	活塞销挡圈	CIRCLIP	4					
18	F15-07020006	活塞销	PIN, PISTON	2					
19	T15-04020202	活塞	PISTON	2					
20	T15-04020500	活塞环组件	PISTON RING ASSY	2					
21	T15-04020400	活塞组件	PISTON ASSY	2					
22	GB/T9074.14-M6x25	六角螺栓 M6x25	BOLT M6x25	4					
23	GB/T97.1-6	平垫圈 6	WASHER 6	24					
24	T15-04000004	节温器盖	COVER, THERMOSTAT	1					
25	T15-04000003	节温器盖垫	GASKET, THERMOSTAT	1					
26	T15-04000010	节温器	THERMOSTAT	1					
27	GB/T5783-M6x16	六角头螺栓M6x16	BOLT M6x16	7					
28	TE15-05000003	水道盖板	OUTER COVER, EXHAUST	1					
29	TE15-05000002	水道盖板密封垫	GASKET, OUTER COVER	1					
30	T15-04000002	六角凸缘螺栓 M7x1x35	BOLT M7x1x35	11					
31	BPR7HS	火花塞	SPARK PLUG BPR7HS	2					
32	TE15-05000001	气缸盖	CYLINDER COVER	1					
33	T15-04000100	气缸垫组件	GASKET, CYLINDER HEAD	1					
34	GB/T819.1-M5x15	十字槽沉头螺钉 M5x15	SCREW M5x15	1					
35	T15-04010103	机体阳极	ANODE, CRANKCASE	1					
36	T15-04010200	出水嘴组件	WATER NOZZLE ASSY	2					
37	TE15-05020000	机体机座组件	CRANKCASE ASSY	1					
38	T15-04000013	油管夹簧C	CLIP SPRING C	4					
39	T15-04000005	回气管 2.5x7x212	HOSE 7x2.5x212	2					
40	T15-04000031	六角螺栓 M8x60	BOLT M8x60	6					
41	GB/T97.1-8	平垫圈 8	WASHER 8	6					
42	T15-04010202	出水嘴	NOZZLE, WATER	1					
43	F15-00000006	定位销 6x12	PIN 6x12	2					

[illegible]

零部件名称: 附录1 (修理套件)

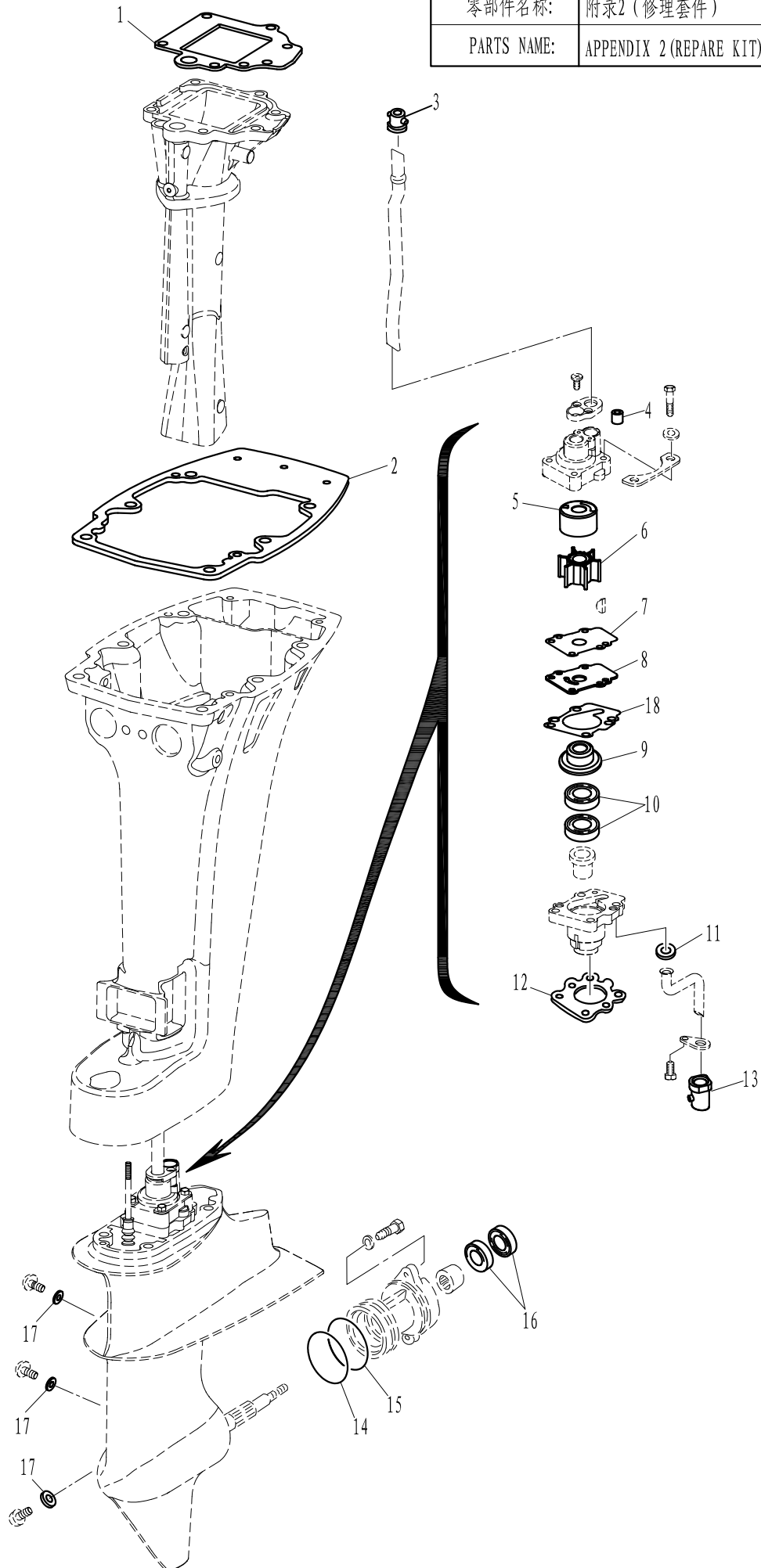
PARTS NAME: APPENDIX 1 (REPAIR KIT)



[illegible]

零部件名称: 附录2 (修理套件)

PARTS NAME: APPENDIX 2 (REPAIR KIT)



[illegible]

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